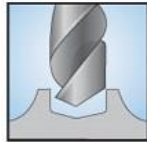
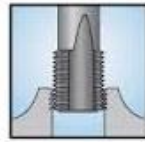


## Thread Repair Inserts



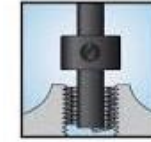
**(1) Drill The Correct Diameter Hole**



**(2) Tap The Hole**



**(3) Install The Insert**



**(4) Break The Tang**

**Thread Repair Inserts Are Available From M2 - M42 Coarse Pitch  
With Length Of Inserts Ranging  
1 x Diameter - 1.5 x Diameter - 2 x Diameter - 2.5 x Diameter And 3 x Diameter  
And UNC - UNF - BSW - BSF - BSP And BA Thread Forms  
Inserts Can Be Supplied To Suit Thread Requirement OR In Thread Repair Kits  
Alone With Taps And Insert Tooling**

[www.youtube.com/watch?v=uq1uzZC-Suo](http://www.youtube.com/watch?v=uq1uzZC-Suo)

**Please Click On The Above Link On The PDF Sheet To See Installation**

**Manufactured From Austenitic Stainless Steel**